

# **PLATO**

### **Summary of Internal CDF Mission Study**





# Outline



- 1. Introduction
- 2. Payload
  - Telescope:
    - Opto-mechanical design
    - Focal plane array / Front-end electronics
    - Instrument Controller
  - Payload Module (PLM) design
- 3. System
  - Service Module (SVM) design
  - Mission Operations
- 4. Performance Model
- 5. Conclusions





### **Objectives**

### **Background:**

To conduct a mission study of PLATO based on the staring concept, taking into account (from last PSST meeting):

- 6 year mission lifetime
  - Observing two fields of 2.5 years each
  - 1 year of re-observation of candidate transits
- Non-dispersive optical system
- Increased field-of-view
- Identified critical areas and open points to be used in industrial assessment

### <u>Today:</u>

- Present results of CDF study (new PLM + SVM)
- Finalise Science req. summary for industrial studies



## **Mission Objectives**

#### Perform high accuracy photometry to:

• Detect and characterize transiting exoplanets and to measure seismic oscillations of their parent stars

#### **Top level science requirements**

- Visible wavelength band
- 100 000 stars measured at 1 ppm/month photometric accuracy

#### **Top level mission requirements**

- Soyuz-Fregat
- L2
- Staring concept (Based on PSST meeting Dec. 21)
- Non dispersive optics (Based on PSST meeting Dec. 21)
- Useful Field of View (surveyed FOV) > 500 sq deg
- Launch date 2017
- Operations: 2.5 years (Field 1) + 2.5 years (Field 2) + 1 year step&stare = 6 yrs sizing case
- Target cost to ESA (300 MEuros)

#### Hypotheses

- 26+2 telescopes
- Observed Field 1: (+210, -60)
- Observed Field 2: (+306, +67)





### **Mission Drivers**







## **PLATO Spacecraft + Fairing**





### **PLM Product Tree**





**Advanced Studies and Technology Preparation Division** 



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### **SVM Product Tree**





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SCIENCE



# Telescope





## Inputs for CDF Study

- Starting with the instrument baseline presented Dec 2007
- Recommendation to study enhanced field of view
- Remove requirement to support colour discrimination and implement non-dispersive optics design
- Investigate details of instrument design requiring modification as a result of the SVM design activity
- Elaborate operations, calibrations etc. aspects





### **Telescope Layout**



PLATO Telescope •Mirror Elements, M1 & M2 •Lenses, L1 & L2 •Focal Plane Assembly, FPA •Structure: SiC







### **En-squared energy**

### Focused position

### De-focused position (+0.2mm)



### De-focus to be optimised between confusion and photometric stability





### **Distortion**

- Projection of the CCDs on sky is not a square
- Local change of the focal length => change of the plate scale FOV defined as the area in the sky continuously imaged on the CCD after a rotation of 90 of the spacecraft => FOV  $\sim$ 550 deg<sup>2</sup>
- Needs to be traded with PSF defocusing and envelope



X axis : +/-11.8

Y axis : -12.02;+14.83





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### Red or Blue CCDs

### Makes ~10% difference in final stellar counts



### **CCD** Summary Performance



#### Parameter

**Pixel Size (am) Pixel Format CCD** Dimensions Field of View (cont.) **Pixel size (arcsec) Readout Frequency** Number of Read outputs **Readout** Noise **Full Well Capacity** (4 phase) **Full Frame Readout Time CCD** Exposure Duration **Fraction Signal Smeared** Dynamic Range (to 30ppm/hr)

#### Nominal value

18 3584 x 3584 (+TBD over clock pixels) Image area 64.5 x 64.5 mm<sup>2</sup> 550 sq° 12 - 14.54 MHz 2 per CCD <20 electrons r.m.s. 600 k electrons

2 s20 s 10% m<sub>v</sub> 9.2-11.1





### Frame-store mode CCDs

- For bright-mode telescopes need significantly enhanced brightness limit
- But prefer identical CCD design to normal telescopes to keep qualification and AIV simple
- CCD separated in two halves with redundant bus lines
- Connected in parallel for full frame CCD
- Unconnected with shielded store for a frame-store CCD
- Slight increase in peripheral dead area







### **Bright Mode (Star Tracker) Telescopes**

- Orient 4 CCDs orthogonally
- Total field ~340 sq°
- Readout time ~1.0 s identical with frame exposure time & smearing still 10%
- If no vignetting of these telescopes the brightness limit ~5.8mag
- Can improve with windowing
- *Statistically* this system has centroid accuracy <0.2 arcsec for brightness greater than 8 mag
- 30ppm in 1 hour for m<8.2

Defocused PSF simulated with simple moments calculation, but unknown calibration effort for systematic component? Need to be aware that the interface between payload and system for such a critical function can become very critical later !!







### **FEE Functions**

~30 Telescopes Repeated





### **FEE Controller Functions**

#### Bias / Clock:

- To drive and read out 4 CCDs of 3584x3584 pixels through either or both of its 2 readout amplifiers at up to 4 Mpixels/s each.
- To provide bias stability and current load stability to maintain CCD gain to 1ppm (TBC)

#### Signal Processor/ADC:

- Provide band-limiting and noise reduction with correlated double sampling
- To digitise the CCD video data to 16 bits precision.
- To match the video digitisation and dynamic range to an anticipated CCD ulletfull well capacity of 600k electrons, and a CCD readout noise of  $\leq 20$ electrons rms.
- To provide programmable CCD video gain and video DC offset level on each readout channel.
- Provide gain stability to 1ppm TBC

ESA-developed VASP Controller (and others) available "off-shelf" at 3MHz Heritage from GAIA PEM, STEREO SECCHI etc.....

*Telescope DPU – LEON based processor + Power conditioning etc..* 





### Normal Science Ops











### **Field Acquisition - Initial**

- ICU receives up-linked star positions for guide star patterns and high priority targets (~50k objects)
- Telescope DPU collects ~10 (TBC) images with median filtering.
- Perform TBD pattern recognition algorithm to determine pointing & targets
- ICU calculates interim aperture locations & DPU populates star aperture mask data.
- Collect N images with median filtering, & store as reference data.
- ICU cross-checks between telescopes for targets locations & acceptable offsets. Identify all high and secondary target windows.
- Report modified aperture locations to Telescope DPUs. Report TBD parameters to ground. Near Real time science assessment implied ?
- Configure instrument for normal acquisition





### **Field Acquisition - Interim**

- Before RW off-load, suspend the photometry gathering operation
- Bright mode telescopes continue to track preferred stars (TBC the small slew speed ?)
- During off-load, AOCS will be sole data source in the active control loop
- At the end of off-load, AOCS will attempt to recapture pointing to original field to within +/- 5 to 12 (TBC) arcseconds.
- Bright mode telescopes determine pointing error and enter the AOCS control loop to bring S/C back to nominal pointing (+/- 0.2 TBC arcseconds).
- Science telescopes return to original window configuration with and reports outputs from windows to ICU to verify window locations)
- Science mode continues, with photometry data calculated against the original reference image data per window.





### **Calibration-Darks & flats**

- We propose to accumulate a reference set of darks and flats before door opening, and then achieve a verification check over time, via parasitic measurements.
- During cruise to L2 & after venting allow the focal plane operating temperature to be reached and stabilised. Before the payload module door opens, perform calibrations 1 set at 1 temperature ~1 week
- But several repeated dark frames and flat field illumination can be accumulated at a number of temperatures and TBD other conditions.
- Essentially the data can be accumulated with nominal readout modes and the multiple exposures per CCD median filtered to remove cosmic rays. Assume the Telescope FEE DPU will be used to make the local calculations.



## **Preliminary Mass Memory Sizing** & Data Rate

50k stars / 20s @ 32bit combined all telescopes 400k stars / 300s @32 bits combined all telescopes 5k bright stars / 20s @ 32bit separate 2 telescopes Imagettes 128x128 pixels 16 bit/20s Overclock 17 data/CCD/20s 16 bit Centroid 128 stars/telescope 16bit/20s Housekeeping Total (continuous)

80kbps 43kbps 16kbps 13kbps 1.5kbps 3kbps 10kbps 166kbps 8% packet overhead 180kbps = 1h/day comms 15 Gbit /day total

Acquisition data (interleaved) 46 Gbit before compression to be down-linked with high priority at start of observation (estimates 1.5 hours dedicated) Mass memory also needs acquisition memory store of 46GBits + 4 days total saved science telemetry = 106 G Bits





# **Payload Module Design**



### **PLM - Configuration**





**PLATO PLM Optical Bench plus** telescopes







### **PLM Design - Thermal**

#### **Design drivers**:

- FPA at 170 K
- FEE at 230 K
- SVM equipments at room temperature
- Minimize temperature gradients when changing attitude • among the different telescopes
- Minimize gradients among different elements on the same telescope (M1, M2, Lens)
- Open point: Connection between FPA and FEE in terms of structure and thermal coupling

PLM Radiators + FEE assembly





PLM optical bench + telescopes





## **PLM Design: Mechanisms**

- Cover needed to protect telescopes from contamination (labyrinth seal proposed)
- Baseline is to eject cover from spacecraft during cruise phase to L2
- Achieved using pyro release-nuts which offers quick homogenous release of cover
- Further analyses to study impact of release shock needed







# Service Module Design





## **SVM Subsystem Overview**

#### **Communication system**

All the parts needed to communicate with Earth, including the different pointing mechanisms

#### AOCS

All the sensors and electronic elements needed to monitor the satellite motion, plus the reaction wheels, as an actuator for fine trajectory corrections.

#### Thermal system

The system used to control the SVM temperatures, including the radiators and the MLI coating

#### **Propulsion system**

System needed to fire and control the thrusters plume in order to correct the orbit of the spacecraft. This is mainly the tank, the thrusters and the pipes

#### Power system

The SA, the battery and the power lines providing the spacecraft with electrical power

#### Structures





### **SVM Subsystems Overview cont.**

#### **Structure**

- Aluminium core
- Internal facesheets of CFRP
- Hard points to support PLM



#### **Communication**

- Steerable high-gain antenna (HGA)
  0.3 m diameter
- 2 low gain antennas (LGA)
- X-band at 4.36 Mbps
- Earth viewing angle: ±75° azimuth, ±50° elevation

#### **Propulsion**

- 14 mono-prop thrusters (5N thrust)
- Single propellant tank (from Herschel); max. capacity 177L
- 104.45kg hydrazine mono propellant





### **SVM Subsystems Overview cont.**

#### **Thermal**

- External surfaces covered with MLI, internal surfaces painted black
- SVM radiator (0.88 m<sup>2</sup>)

#### Data-handling

- Single SMU with CAN bus
- Data from payload used in AOCS



#### **Mechanisms**

• 2-axis pointing mechanism for the High-Gain Antenna

#### Power

- 6.4 m2 solar array GaAs TJ cells
- Three body-mounted solar arrays (1.60 m x 1.33 m)
- 656 Wh battery for one hour safe mode (and launch mode)
- Regulated bus (back-up solution: non regulated bus)



## SVM Subsystems Overview cont.

### <u>AOCS</u>

- 3 axis stabilized using reaction wheels
- Inertial Pointing during operation,
- Orbital maintenance provided by chemical propulsion system
- Dedicated (TBC) telescope(s)
  - To achieve Absolute Pointing Error of ~0.2 arcsec (TBC) by using telescopes to provide input to AOCS loop
  - This is used after RW off-loading and in monthly orbit maintenance in order to be avoid to uplink new target images
  - Also used to achieve Relative Pointing Error (RPE) over periods of ~10 minutes
  - Fine gyro used to keep RPE ~0.2 arcsec / 20 sec (during single exposures)





# **Mission Operations**





## **Mission Analysis and Operations**

### **Observation Strategy**

- Inertial pointing on 2 fields of 2.5 years each + 1 year step and stare
- Field 1: (210, -60)<sub>ecliptic</sub>; Field 2: (306, 67)<sub>ecliptic</sub>

### Orbital Geometry

- Spacecraft orbiting around L2
- Total delta-V ~75 m/s
- High amplitude orbit, excursions of up to
  - ± 500000 km out of the ecliptic
  - ± 800000 km in plane perpendicular to the sun earth direction





## **Mission Analysis and Operations**

### • Square field of view

⇒ Only rotations of 90 degrees possible to maintain the same field of view



⇒ One rotation around the LOS of 90 degrees every 3 months is required





## **Duty Cycle**

• Gaps longer than 10 minutes (TBC) must represent less then 7% (goal 5%) of the total elapsed time (the elapsed time is the time between the first observation and the last one of a given target for a given observation sequence), up to 2.5 years

### 63.7 days (45 days goal) per 2.5 years,

• For seismic studies, periodic gaps of any duration must represent less than 5% of the total elapsed time, up to 5 months

### 7.5 days in 5 month (45 days in 2.5 years)

• For seismic studies, non periodic gaps of any duration must represent less than 5% of the total elapsed time, up to 5 months

7.5 days in 5 month (45 days in 2.5 years)





All Gaps

in

## **Duty Cycle cont.**

							Total time	Γ	Total time		
				Stabilisation	Re-	Total time per	per		in 30	Total time in	Total time
		Frequency	Duration	(Thermal and fine	calibration	manoeuvre	manoeuvre		months	30 months	30 month
Events	Туре	[days]	[s]	pointing) [s]	[s]	[s]	[days]		[days]	[days]	[days]
Antenna pointing	Periodic	1E+37	600	300	0	900	0.01		0.0		
Wheels offloading	Periodic	3.5	600	300	0	900	0.01		2.7		2.7
Roll manoeuvre	Periodic	90	1800	43200	86400	131400	1.52		15.2		15.2
Orbit maintenance	Periodic	30	7200	43200	0	50400	0.58		11.7		11.7
Safe Mode Recovery	Non Periodic	365	604800		0	604800	7.00			17.3	17.3

Total	29.6	17.3	46.8
Max	45.0	45.0	63.0
Margin	34%	62%	26%

Periodic Non-Periodic

- •No disruption due to the antenna movement
- •10 min to de-saturate and re-point and 5 min to achieve fine pointing after reaction wheels de-saturation
- •Roll manoeuvre in 30 min, but thermal stabilisation (12 hours) and windows re-acquisition (24 hours) required
- •Orbit maintenance in 3 hours, thermal stabilisation may be required, 12 hours allocated

•<u>Conservative numbers used</u>  $\rightarrow$  allows for further optimisation in order to increase duty cycle margin





### **Orbit Simulation cont.**







### Ground Segment (preliminary assessment)

- 43 Gbit/day science data
- 8 kbit/s housekeeping data => 0.8 Gbit/day
- 5% packaging overhead (min: 0.8%) => 46 Gbit/day
- X-Band (for science and HKTM and TC)
- No ranging assumed (ranging is not compatible with high data rate modulation)
- Link Setup 0.5 h/pass (operational margin) •
- Basic downlink data rate 4.4 Mbit/s (assumed as for GAIA) ۲
- Daily passes of 4 h duration •
- New Norcia is single baseline station for operational phase
- 3 LEOP stations, second station for selected passes for transfer ۲





# **Performance Model**





### **Performance model (staring concept)**

#### Steps taken:

- Extracted 25 0.6° × 0.6° fields from the USNO B1.0 catalogue, with B, R and I magnitudes, claimed to be complete down to V=21...
- Filled in missing BVI data using main sequence B-R, V-R, and R-I colors based on Allen's Astrophysical Quantities
- Converted V magnitudes to counts / sec., using stellar temperature estimate
- Accumulated population statistics
- Applied following (oversampled) PSFs:
  - Gaussian PSF, with 90% of the ensquared energy inside 2x2 pixels
  - Non-dispersive PSF, defocussed by 200 μm
  - Dispersive PSF, defocussed by 100 μm
- CCD properties consistent with e2v prospects by DL
- Included saturation, smearing, pixel gain variations, read-out noise
- Combination of 28 images with small pointing differences
- Applied sampling of stellar light with various apertures
- Analysis of saturation and confusion
- Analysis of static noise / signal performance
- Collection of statistics of targets fulfilling noise requirements
- Variation of parameters: sampling time, pixel size, FoV, red and blue CCD
- Cross check with Kepler performance (comparing apples with apples)



### **Baseline model assumptions**

### **Optical:**

- # telescopes: 26 28
- Coll. area: 0.0103 m<sup>2</sup>
  with vignetting: 0.00975 m<sup>2</sup>
- FoV: 557 sq. deg.
- $\eta_{ND}$ : 0.77, 0.77, 0.81, 0.83
- η<sub>Dsp</sub>: 0.78, 0.78, 0.83, 0.84
  for λ= 400, 550, 700, 850 nm

### **CCD detector:**

- Pixelsize: 18 µm
- Well capacity: 616 ke<sup>-</sup>
- QE<sub>RED</sub>: 0.45, 0.72, 0.88, 0.80
  for λ= 400, 550, 700, 850 nm
- Plate scale: 12.5 "/pixel
- # pixels: 3584<sup>2</sup>
- Sampling time: 25 sec.
- R/O freq.: 4 MHz
- R/O noise: 17.4  $e^-$  rms
- Smearing: 7.9%

### Astronomical:

- Fraction of stars in MS: 61%
- Two fields observed in sequence
- GAIA will provide sub-pixel accurate stellar positions
- Planck function for T<sub>eff</sub> underestimates stellar flux by 0.125 mag

## Star catalogue



Catalogue definition based on multiple detections:

- USNO B1.0: 5 mags (R1, R2, B1, B2, I) based on multiple plate scans: search criteria: R1 < 30  $\cap$  R2 < 30  $\cap$  | R1–R2 | < 1
- R colors match the PLATO sensitivity better than e.g. 2MASS
- 25 fields of 0.6° x 0.6° (i.e. 9° in total) were collected for both definitions:



### **Star counts**

- Single field with FoV of 557 square degrees
- 61% of field stars are main-sequence dwarfs

there are:

- ~123,000 stars with  $m_V < 12$  (R1a)
- $\sim~75,\!000\,$  MS dwarf stars with  $m_V\!<\!12$
- ~767,000 stars with  $m_V < 14$
- ~468,000 MS dwarf stars with  $m_V < 14$  (R1b)
- ~ 1,500 stars with  $4 < m_V < 8$  (R1c)







## **Magnitude – count conversion**

- Bolometric:
  - Convenient: just  $m_V + BC$
  - Provides conversion to photons / sec
  - But, large portion of Planck photon flux lies outside PLATO sensitivity range ⇒ count rates overestimated by 0.3 – 0.35 mag
- Magnitude:
  - Calibration based on energy / s / area / sr
  - Requires Planck functions to convert to photon flux: uncertainty in T<sub>star</sub>
  - Planck function is not an accurate description of actual stellar spectrum ⇒ count rates underestimated by 0.1 – 0.15 mag
- Compromise used below:
  - Visual magnitude calibration based on T<sub>star</sub>
  - Corrected by a systematic shift of 0.125 mag





### **Point-spread functions** at non-extreme positions in the field!

### Non-dispersive, 200 µm defocus



#### Dispersive, 100 µm defocus: necessarily non-continuous







### **Saturation**

- 18 µm pixels •
- 616 ke<sup>-</sup> well capacity ullet
- Gaussian PSF with 90% EE in 2x2 pixels





**Definitions** 

Confusion:



Noise / Signal ratio:

'dirty' pixels, incl.:

- target signal
- confusing background
- smear (out & in)
- saturation (out & in)
- R/O noise
- pixel-to-pixel variation



'clean' pixels, incl.:

- target signal
- smear (out of pixel)
- saturation (out of pixel)



## **Optimal aperture**

### **PROBLEM:**

Try to combine signals S<sub>i</sub> in individual pixels *i* in order to maximize combined SNR Aperture is given by weights  $w_i$  for each pixel *i*, given noise levels  $N_i$ :

$$SNR = \frac{\sum_{i} w_{i} S_{i}}{\sqrt{\sum_{i} w_{i} N_{i}^{2}}}$$

### **SOLUTION:**

Find weights  $w_i$  such that  $\partial SNR / \partial w_i = 0 \implies$ 

$$w_i = \frac{S_i / N_i^2}{\sum_j w_j S_j / \sum_j w_j N_j^2} = \frac{1}{\max(SNR)} \frac{S_i}{N_i^2} \propto \frac{S_i}{N_i^2}$$

When confusion dominates, the  $N_i$  are approximately independent of signals  $S_i \implies$  weights  $w_i \propto PSF(x_i, y_i)$ 

Aperture constructed from the PSF itself should work best





### **Impact on confusion**



### **Confusion and PSF**



#### Gaussian PSF



## Non-dispersive PSF 200 µm defocus <sub>Output PSF</sub>

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**Dispersive PSF** 

100 µm defocus

Output PSF

Preparation Division

## **Science** performance



Re-interpretation of science requirements R5a and b:

- Magnitude limit of  $m_V \le 11 12$  is superseded by inherent limit resulting from noise requirement N/S <  $2.7 \ 10^{-5}$
- Analysis of secondary targets requires the eff. mag. limit to lie beyond  $m_V = 11$ ۲
- Count all stars which are unsaturated, have confusion < 11.11% and fulfill the noise requirement
- Still need to correct by factor of 0.61 for non main-sequence stars in sample ۲







### **Preliminary** Science performance

all targets in 2 fields:	N=26	N=28	N=34					
Gaussian PSF, red sensitive CCD, t <sub>sample</sub> =25								
< 2.7 10 <sup>-5</sup>	71,000	80,000	108,000					
< 8.0 10 <sup>-5</sup>	533,000	561,000	649,000					

	N=	26	N=28					
Non-dispersive PSF, 200 µm defocus								
< 2.7 10 <sup>-5</sup>	77,000 ± 11,500	(66,500 – <del>100,000)</del>	82,500 ± 21,000	R5a				
< 8.0 10 <sup>-5</sup>	473,000 ± 100,000	(253,500 - 530,000)	$492,000 \pm 104,500$	R5b				
Dispersive PSF, 100 µm defocus (crowding underestimated)								
< 2.7 10 <sup>-5</sup>	55,500 ± 27,500	(49,000 – 134,500)	91,500 ± 16,500					
< 8.0 10 <sup>-5</sup>	391,000 ± 115,000	(347,000 - 691,000)	453,000 ± 68,500					

2K 💶 💽





## **Comparison with Kepler**







# **Internal Study Conclusions**





## Conclusions

Telescope	Properties
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CCD size (one side of square)	3584 pixels	
Number of Telescopes	28	
Mass per Telescope	21.41 kg	(including margins)
Structures	9.40 kg	
Optics	6.77 kg	
Electronics	5.14 kg	
Thermal	0.11 kg	

Mission Lifetime		Communications and Data Handling					
Total operational lifetime	6.0 years	Downlinked data Daily Transmission Time Data Rate	47.02 Gb / day 4.00 h / day 4.36 Mbit / s				
Masses		Temperatures					
Soyuz payload mass	2146 kg	Focal Plane Assembly (FPA) Front End Electronics (FEE)	170 K 230 K				
PLM Mass Target PLM Mass	1396 kg 1263 kg						
SVM Mass Target SVM Mass	750 kg 721 kg	Absolute Pointing Error (APE) 0.2 a	arcsec / 25 sec				
Total Spacecraft Mass Total Below Budget	1983 kg 163 kg	Relative Pointing Error (RPE): b 0.2	arcsec / 10min (TBC)				
Observed Field Circular Large FOV Useful FOV	630 sq deg 557 sq deg	_					
Field 1 Coordinates Field 2 Coordinates	(+210, -60) (+306, +67)	Advanced Studie	es and Technology				

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### Conclusions

- A mission/spacecraft design that fits with the given technical requirements and constraints has been found
- The design includes robust margins and allows for further optimization, including science performance
- The Service Module design does not pose major challenges
- Limited development required for CCDs. An effort has been done to use off-the-shelf technologies as much as possible in some areas or to use technologies at sufficient TRL for the launch date.
- A launch date at the end of 2017 is feasible with early procurement of the CCDs



### **Programmatics: Draft** schedule

ID	Task Name	Duration	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018
1	PLATO_PLM	2605 days											4
2	Internal assessment	80 days	1										
3	Industry assessment	358 days											
4	Phase A studies for the instrument	355 days											
5	Preliminary SRR	0 days		01/07									
6	Instrument AO and selection	152 days			l								
7	Instrument definition	283 days											
8	Selection of Mission Definition	0 days		🔶 O1	1/09								
9	Definition Phase ITT	110 days											
10	Definition phase B1 (2 parallel studies)	412 days											
11	SRR	0 days				♦ 01/0	7						
12	Selection of Mission iimplementation	0 days				•	01/11						
13	ITT time	125 days					<u> </u>						
14	Implementation phase	1464 days					<u> </u>						•
15	Design phase	343 days					Г						
16	PDR Subsystem	0 days					<b>└──→</b>	_01/11					
17	PDR PLM+SVM	0 days						<b>↓_01</b> /03					
18	CDR Subsystem	0 days						01/06					
19	CDR PLM	0 days						↓ <b>→</b> ⊒	01/10				
20	CDR PLM+SVM	0 days							01/12				
21	QR telescope	0 days						01/04					
22	STM review	0 days								20/01			
23	AR PLM + S∀M	0 days										• 01/06	
24	Launch date	0 days											• 18/12
25	PLM Procurement	1069 days								•			T
26	PLM Procurement under National funding	983 days							•	•			
36	PLM Procurement under ESA funding	457 days						•••••		<b>-</b>			
45	SVM and sub-system Procurement	680 days											
46	Structure and thermal subsystem	462 days						-					
51	Power sub system	543 days								•			
55	Propulsion subsystem	675 days					ļ	/					
58	DHU	674 days					,			•			
60	AOCS subsystem	500 days											
63	Telecomm	360 days								▼			
66	Mechanism	676 days					,			•			
70	AIV campaign	425 days							<b></b>				
71	STM test campaign SVM + PLM (including 2 QM Telesc	151 days								₩ <u>+</u> [			
72	AIT of PLM (FM)	153 days									<b></b>		
73	AIT of SVM (FM)	153 days											
74	Spacecraft AIV	485 days									<u>.</u>		•
75	System AIV and functional test	160 days									Т <b>ала</b> н		
76	TRR	0 days									€	16/09	
77	Environmental test campaign	145 days										<u> </u>	
78	Contingency	120 days										L.	
79	Launch campaign	60 days											P
-													

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